



Company/ Account No. : \_\_\_\_\_

Service Contract: \_\_\_\_\_

## STRETCH WRAP MACHINE - PREVENTATIVE MAINTENANCE SERVICE SYSTEM

### What is involved with a Preventative Maintenance Service System?

A standard visit is for 2 hours where the technician will...

- > Inspect Film Carriage
- > Inspect Electrical Components
- > Test run and set adjustments
- > Inspect Lift System
- > Inspect Boom or Turntable
- > Do any minor repairs

\* note conveyors and automatic machines will be priced according to technician quotation.

### What are the additional costs to a Preventative Maintenance Service Call?

Costs not included in the visit are extensive repairs, any parts replaced and the travel time.

### How often should my organization have a Preventative Service?

Please score the following sections to determine correct PM service. Note - lower scores dictate better circumstances

#### Usage Score

##### 1-5 pts

- ☞ Light usage, 1 shift per week (5 days) - machine has downtime through out the shift - less than 40 rolls per year

##### 6 - 10 pts

- ☞ Moderate usage, 1-2 shifts per week ( 7 days) - machine has some downtime during shifts - 41-160 rolls per year

##### 11 - 15 pts

- ☞ Heavy usage, up to 24/7 Operation, Very little downtime (automatic and conveyor systems) - 160+ rolls per year

Usage Score

#### Environment

##### 1- 5 pts

- ☞ Very clean, Dry, Moderate yearly temp. (ie pharmaceuticals, food industry)

##### 6 - 10 pts

- ☞ Average cleanliness, Dry, Temperature variations (ie. Light industry, warehousing, distribution centres)

##### 11 - 15 pts

- ☞ Demanding Environment, Exposure to Extremes of Temperature, Moisture, Humidity, Dust Contamination

Environment Score

#### Staffing Experience

##### 1- 3 pts

- ☞ One operator - Automatic system - stock parts for wrapper on-site

##### 4 - 7 pts

- ☞ Multiple operators - limited experience with wrapper - have maintenance on-site

##### 8 - 10 pts

- ☞ Use Temporary staffing or high turnover rate - no maintenance staff on-site - limited experience with wrapper

Staffing Score

### Circle correct point total for PM Visit

Overall Total Score:

0 - 10 pts	Recommended Min. one PM visit per year
11 - 20 pts	Recommended Min. two PM visits per year
21 - 30 pts	Recommended Min. three PM visits per year
31 - 40 pts	Recommended Min. four PM visits per year

Additional Technician Recommendation

/ 12 months

From:

to:



10 - 6581 Kitimat Road  
 Mississauga, Ontario L5N 3T5  
 Tel: (905) 507-4040  
 Fax: (905) 285-0054  
 TOLL FREE: (800) 665-4040  
 e-mail: sales@ppipack.com  
[www.ppipack.com](http://www.ppipack.com)